



CENTRAL OHIO METAL STAMPING

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Capability Statement

COMPANY OVERVIEW:

Central Ohio Metal Stamping (COMS) was established in 1986 by John and Lawrence Davidson. In 2005, COMS was certified as a Hub Zone company. COMS is a metal stamping company that specializes in short to medium run volumes (500-250,000 pieces), working with most ferrous and non-ferrous materials. Along with metal stampings, COMS can provide welded assemblies, utilizing 6-axis OTC Daihen robotic welding cells. An in house Tool & Die department assists in providing faster turnaround on new applications.

COMPANY DESIGNATIONS:

Cage:	0CVN9	
Duns:	194662961	
NAICS:	336370	336322
	336399	332116
	332510	327215
	332959	332322
Set Aside:	Small Business	
	Hub Zone Certified	

COMPANY CAPABILITIES:

- Manufacture a wide variety of metal applications using both ferrous and non-ferrous materials.
- Specialize in small to medium quantities from 500 to 250,000 pieces
- Robotic welded assemblies utilizing ferrous and non-ferrous materials.
- In-house Tool and Die department which keeps tooling costs at a minimum.

EQUIPMENT CAPABILITIES:

- (14) Stamping Presses – 50 ton to 300 ton
- (2) Press Brakes – 100 ton and 135 ton
- (3) KVA Spot Welders with Solid State Weld Control
- (6) 6-axis OTC Daihen Robotic Welding Cells
- (1) Agie Wire EDM
- (1) Okamoto Horizontal Table Grinder
- (1) Mazak 3D 6-axis laser cutter

KEY PERSONNEL:

John Davidson is the President of Central Ohio Metal Stamping and has 30 years metal stamping experience both in tooling and manufacturing. Mr. Davidson has a comprehensive knowledge of tool and die design along with stamping press operations.

Lawrence Davidson is Vice-President of Central Ohio Metal Stamping and has over 45 years of metal stamping experience, both in tooling and manufacturing. Mr. Davidson designs and manufactures all stamping dies as well as assisting in the management of the stamping plant.

CONTRACTING HIGHLIGHTS:

Article in DSCC, *Columbus Federal Voice*, dated January 12, 2005. “*Special Purpose Team Solves Serious Backorder Problem*”, by Robert Finney – DSCC Land Directorate of Supplier Operations.

- **Defense Supply Center Columbus:** Multiple Awards totaling 43,000 bumper brace assemblies, 9,100 retainers, 1,500 windshield retainers and 6,500 shroud assemblies.
- **Defense Supply Center Philadelphia:** Multiple Awards totaling 16,000 retainers, 1,500 hinges, 4,000 angles, 3,000 strap loops, 1,100 loop clamps and 3,000 hinges.